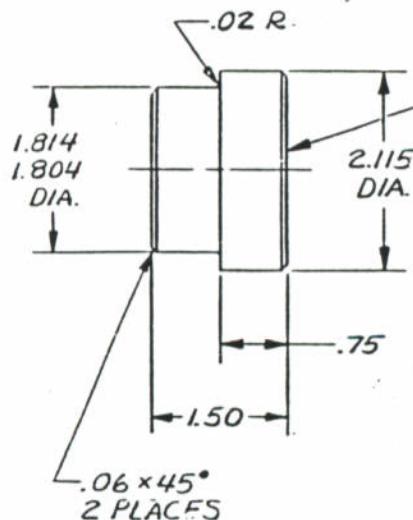


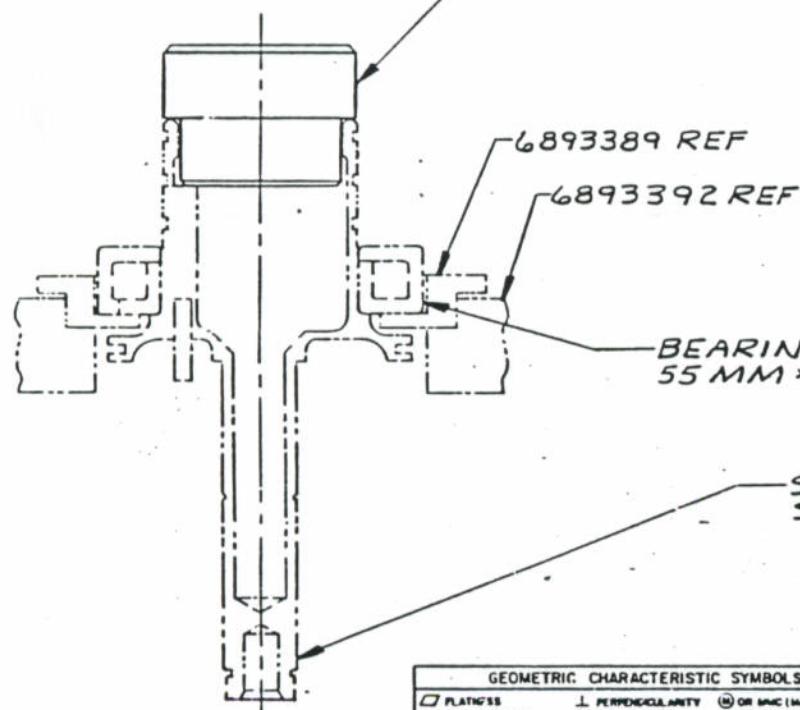
REVISIONS		DATE	APPROVED
ITEM NO.	REV.	DESCRIPTION	



1 I REQ'D - MATL SAE 72 BRASS

RELEASED FOR PROD.
DATE: 10/18/13 INT: ut

STAMP PER NOTE NO. 1



NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
 a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
 b) VENDOR NAME OR TRADEMARK.

2 FINISH ALL OVER 63/ U.O.S.

These tool drawings are furnished in accord with the terms of the IDA Tools Release Agreement. The scripture cards or drawings are to be maintained in the custody of the recipient and shall not be disclosed to any third party without specific written consent of Detroit Diesel Allison Division of GM.

SHOP COPY

GEOMETRIC CHARACTERISTIC SYMBOLS	
<input type="checkbox"/> PLATINNESS	<input checked="" type="checkbox"/> PERPENDICULARITY
<input type="checkbox"/> STRAIGHTNESS	<input checked="" type="checkbox"/> PARALLELISM
<input type="checkbox"/> CIRCULARITY	<input checked="" type="checkbox"/> ANGULARITY
<input type="checkbox"/> CYLINDRICITY	<input checked="" type="checkbox"/> RUNOUT
<input type="checkbox"/> PROFILE OF A LINE	<input checked="" type="checkbox"/> TRUE POSITION
<input type="checkbox"/> PROFILE OF A SURFACE	<input checked="" type="checkbox"/> CONCENTRICITY
<input type="checkbox"/> SYMMETRY	<input checked="" type="checkbox"/> <SYMMETRY>
UNLESS OTHERWISE SPECIFIED	(a) OR MMC (MAX. MATL. CONDITION)
ALL TRUE POSITION TOLERANCES AND RELATED DATUMS MMC.	(b) OR RFS (REGARDLESS OF FEATURE SIZE)
ALL OTHER FORM AND POSITION TOLERANCES AND RELATED DATUMS RFS.	(c) BASIC DIA.
SEPARATE TRUE POSITION CALLOCUTS MAY BE GAGED	(d) DIAMETER
SEPARATELY REGARDLESS OF DATUM REFERENCE.	(e) DIA. DIA.
RUNOUTS ARE CIRCULAR	

UNLESS OTHERWISE SPECIFIED
 TOL. ON ANGLES $\pm 1^\circ$
 TOL. ON 3 PLACE DECIMALS $\pm .010$
 TOL. ON 2 PLACE DECIMALS $\pm .02$

MATL.

SEE ITEM

HEAT TREAT AND HARDNESS

REVIEW APPROVAL

SURFACE TREAT.

INSPECTION

DRAWING PRACTICE		
SURFACE TEXTURE		
SCREW THREADS		
GENERAL SPECIFICATIONS		SPEC. SUMMARY
 C DETROIT DIESEL ALLISON Division of General Motors Corporation Indianapolis Operations		
TITLE DRIFT-TORQUEMETER SUPPORT SHAFT ROLLER BEARING		
MODEL 250 SERIES		APPLICATION: SEE SEPARATE PARTS LIST
SIZE	CODE IDENT	DWG. NO.
C	73342	1-893390
SCALE	1/1	1 SHEET